

Ref: PPL/ENV.MGT./F-15/2021-22/33

Date: 25.09.2021

The Member Secretary
State Pollution Control Board, Odisha
Paribesh Bhawan,
A/118, Nilakantha Nagar,
Bhubaneswar - 751 012

Sub: Environment Statement Report for the period of 2020-21.

Ref: Consent to Operate No. 4898/IND-I-CON-779 dated 31.03.2017 for the production of 5000 TPD Phosphatic Fertilizer, 4400 TPD Sulphuric Acid, 1400 TPD Phosphoric Acid, 240 TPD Zypmite & 55 MW of Electricity generation.

Dear Sir,

We are enclosing herewith the Environment Statement of M/s. Paradeep Phosphates Ltd. in the prescribed format Form – V for the period from April 2020 to March 2021 with all the relevant annexures.

This is for your kind information please.

Thanking You

Yours faithfully, For M/s. Paradeep Phosphates Limited.

Pranab Bhattacharyya

(Chief Manufacturing Officer)

CC: Regional Officer,

State Pollution Control Board,

Paradcep, Odisha

PARADEEP PHOSPHATES LIMITED

CIN No.: U241290R1981PLC001020

P.O: PPL Township, Paradeep - 754 145, Dist: Jagatsinghpur, Odisha, India.

Tel: +06722 259 600 Fax: +06722 229 608

www.paradeepphosphates.com, E-mail: info@adventz.com

Registered Office: Bayan Bhawan, Pandit J N Marg, Bhubaneswar - 751001







ENVIRONMENT STATEMENT REPORT

FOR THE FINANCIAL YEAR 2020-21

M/s. PARADEEP PHOSPHATES LIMITED

PPL TOWNSHIP
PARADEEP - 754145
JAGATSINGHPUR, ODISHA

INTRODUCTION:

M/s. Paradeep Phosphates Limited is located at Paradeep in Jagatsinghpur District, Orissa. It is 90kms from Cuttack. The Plant site is located at 20°16′56" North Latitude and 86°38′52" East Longitude, west side of Paradeep Port as indicated in the Toposheet Map. The plant encompasses 950 hectares of area. Mahanadi River is 5km from the plant site and meets Bay of Bengal, which is 5.3 km away from the site. Atharbanki creek is flowing along the boundary wall of the site and is in between Paradeep Port site and the factory.

Paradeep Phosphates Limited (PPL) incorporated in 1981 was initially a joint venture between the Government of India and the Republic of Nauru and subsequently changed into a wholly owned Government of India Enterprise. After disinvestment by the Government of India in February, 2002, the management of the company is with the fertilizer majors Zuari-Chambal Group and OCP Morocco. PPL is a prime player in the Phosphatic Fertilizers which have applications in a wide range of crops.

M/s. PPL is facilitated to produce 5000 TPD of complex Phosphatic fertilizer ,4400 TPD of Sulphuric acid, 1400 TPD of Phosphoric acid and 2X16 MW (One standby) plus 1X23 MW power to meet the need of valued customers. The fertilizer complex is using imported Sulphur and rock phosphate to produce Sulphuric acid and Phosphoric acids respectively. The captive production of Phosphoric acid can not cater to four streams of DAP plant. Part of phosphoric acid requirement is met through imports. The requirement of ammonia is met through import. The Plant has obtained Consent to Operate (CTO) from SPCB, Odisha for its entire Plant, valid up to 31st March, 2022.

M/s. PPL has taken steps towards the Co-Generation of the waste heat recovery for their Captive Power Generation by utilizing the waste steam generated from the Sulphuric acid Plant. Sulphuric acid plant-C is designed with new HRS technology to utilize the heat for production of steam.

M/s. PPL has certified by ISO 9001:2015, ISO 14001:2015, ISO 45001:2018, ISO 50001, Protect & Sustain & 5S certifications with Integrated Management System (IMS) for its good management systems; thus implying that along with technical advancement, the company also values maintaining and working towards a clean and safe environment. Paradeep Phosphates Limited has established a full-fledged Environment Management Laboratory accredited by

National Accreditation Board for Testing and calibration Laboratories (NABL), QCI, Govt. of India.

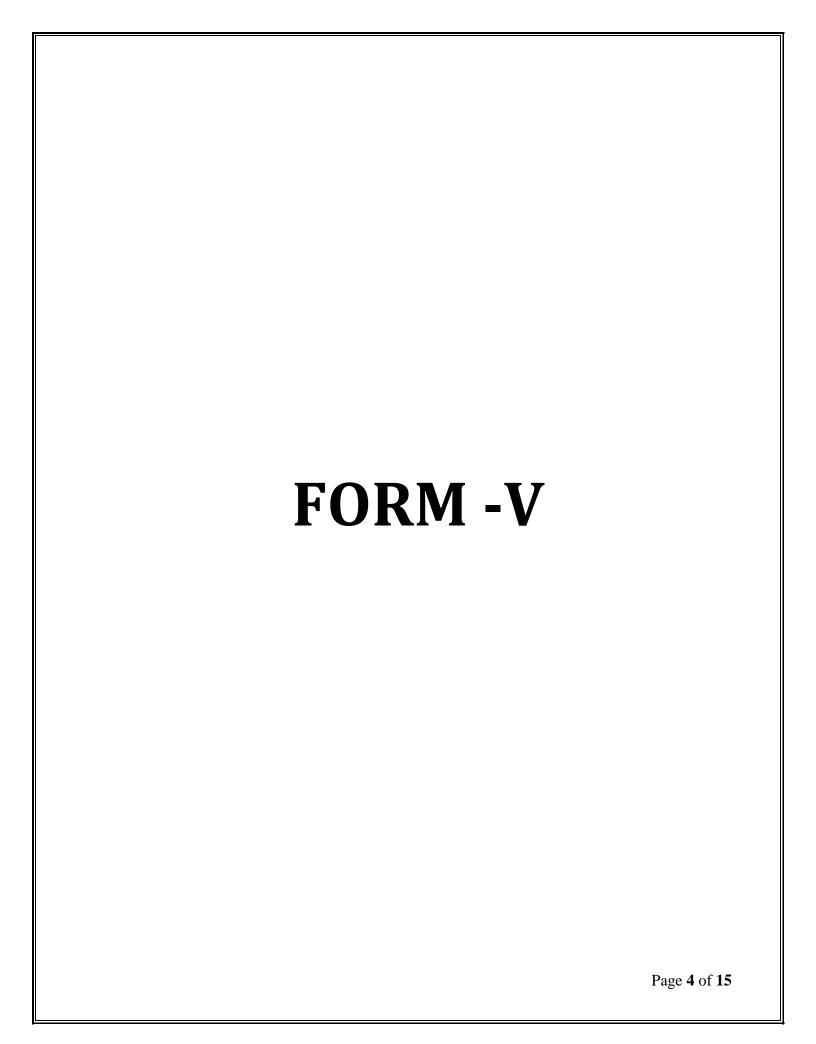
Paradeep Phosphates Limited is functioning since inception with its policy "To strive for an Environment of beyond compliance in plants and to raise Environmental awareness in the neighboring community". PPL is also adopted environmentally sound technologies and management practices for "optimum utilization and conservation of natural resources."

M/s. PPL has adopted various state of arts technologies in Phosphatic fertilizers, Sulphuric Acid, Phosphoric Acid and Zypmite production at the site, equipped with best Pollution Control Equipments (PCE's) to control the pollution at source, also controlling the solid and liquid wastes by adopting the recycle and reuse process. M/s. PPL has shown its endeavor towards philosophy of "Sustainable Development". In addition to this a separate dedicated Environment Management Department is there, which is showing its impactful performance for environmental monitoring on regular basis to maintain the clean and green environment in and around the plant premises.

M/s. PPL is deeply committed for the development and welfare of the larger community in its area of operations. The company continues its tremendous efforts for rural uplifting with a host of programmes and interventions. A dedicated CSR team is working for the socio-economic development of the surrounding villages. PPL is arranging medical camps, agricultural training, and women empower training and children development plan etc.

PPL has its own Sewage Treatment Plant (STP) with a treatment capacity of 150 m³/Hr. based on activated sludge process. Similarly one Effluent Treatment Plant (ETP) is installed; having 200 m³/Hr. effluent water treatment capacity. The treated water is being reused in ball mill process & also utilized in gardening purpose. PPL is giving attention for recycling of all the solid waste (by products) generated from the process as filler in the process. Large quantity of Phospho-Gypsum is being sold to the farmers for their soil treatment and to cement industries also. A Gypmite plant of capacity 240 TPD is installed and commissioned to use huge quantity of Phospho-gypsum for the production of micronutrient fertilizer Gypmite. Apart from this PPL has installed Ammonia flare stack and Fluorine Recovery Unit.

M/s. PPL has planted more than 6.75 Lakhs trees in and around the plant premises, colony & road sides of Gypsum pond area. About 39% of total area is covered with bushy plantation.



FORM – V

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING ON 31st MARCH' 2020

PART - A

i) Name and address of the Owner/ : Mr. N Suresh Krishnan

Occupier of the industry, operation M/s. Paradeep Phosphates Ltd.

or process: PPL Township,
Paradeep – 754145

Dist. Jagatsinghpur (Odisha)

ii) Industry Category Primary (STC Code) : Fertilizer

iii) Secondary (SIC code) : Red

iii) Production Capacity

Sr. No.	Products	Quantity
1.	Phosphatic Fertilizers (4 x 1250 TPD)	5000 TPD
2.	Sulphuric Acid (2 x 1200) TPD) + (1 X 2000 TPD)	4400 TPD
3.	Phosphoric Acid	1400 TPD
4.	Electric Energy (2 x 16 MW) + (1 X 23 MW)	55 MW
5.	Zypmite	240 TPD

iv) Year of Establishment : 1981

v) Date of last Environmental : 24th September 2020

Statement return submitted.

<u>PART -B</u>
<u>WATER & RAW MATERIAL CONSUMPTION</u>

Water consumption (m³/Day)	2019-2020	2020-2021
Process*	8319	8306
Cooling**	3046	2758
Domestic***	6787	7168
Total	18152	18232

^{*} Includes fresh water for water make up, DM water, Service water etc.

Water consumption per unit of product (m³/MT):

Sl. No.	Name of products	During Previous Financial Year 2019 - 2020	During Current Financial Year 2020-21
I.	DAP/NPK	$0.1 \text{m}^3/\text{MT}$	$0.06 \text{m}^3/\text{MT}$
II.	SAP	$0.8 \text{m}^3/\text{MT}$	$0.63 \text{m}^3/\text{MT}$
III.	PAP	$6.2 \text{m}^3/\text{MT}$	5.63 m ³ /MT
IV.	CPP - Electricity	9.0 m ³ /MW of Electricity generation	9.19 m ³ /MW of Electricity generation

I. Raw Material Consumption

	Consumption of raw material per unit of output (T/t				
Sl. No.	Name of Raw Material	During the previous Financial year 2019 - 2020	During the present Financial year 2020 - 2021		
1	Phosphoric acid as P ₂ O ₅	0.468	0.472		
2	NH ₃	0.225	0.227		
3	Sulphuric acid	0.003	0.002		
4	Filler	0.030			
		<u> </u>	nterial per unit of output osphoric acid)		
5	Rock phosphate	3.353	3.313		
		Consumption of raw materia	ll per unit of output (T/ton of		
		Sulphur	ic acid)		
6	Sulphur	0.321	0.328		

^{**} Includes fresh water for cooling tower make up.

^{***} Includes water for drinking, toilets, washing & canteen supply in plant.

PART -C

POLLUTION DISCHARGED TO ENVIRONMENT/ UNIT OF OUTPUT (PARAMETERS AS SPECIFIED IN CONSENT ISSUED)

Pollutants	Quantity of pollution	Concentration of *	OSPCB prescribed	
	generated	Pollutants in discharge	standards	
A) Water (m3/day	STP- 1404			
	ETP- 1349			
pН				
Suspended solid				
TDS				
BOD		Please refer annexure I		
COD				
O&G				
Fluoride				
Phosphate				

^{*} These figures are average figures based on the regular monitoring being done at the STP and ETP.

B) Air Pollutants:

SI No.	Stack details	Pollutants	Quantity of Pollutants discharged (mass/day) (Ton/day) 2020-2021	Concentration of Pollutants discharged (mass/volume) (mg/Nm3) 2020-2021	Percentage of variation from prescribed standard with reasons
1	DAP – A		0.388	63.95	
2	DAP – B		0.407	61.98	Complied.
3	DAP – C		0.411	59.89	Observed PM
4	DAP – D	PM	0.186	26.58	concentrations
5	Zypmite – 1	(mg/Nm^3)	0.060	44.75	are well within the stipulated
6	Zypmite – 2		0.036	47.14	limits.
7	Zypmite – 3		0.012	42.83	$(<100 \text{ mg/Nm}^3)$
8	PAP		0.073	44.10	

Note: Please refer Annexure-II for details of each stacks & ambient air Quality monitoring.

PART -D

Hazardous Wastes

(As specified under Hazardous Wastes Management and Handling Rules, 1989 & amendment on 2016)

	Total Quantity Generated			
Hazardous wastes	During the Previous financial year 2019-2020	During the current financial year 2020-2021		
Sulphur Muck	1663 MT	1746 T/A		
Spent Catalyst	72.7 MT	54.45 T/A		
Used Oil	5.5 KL	4.64 T/A		
Waste containing oil	Nil	Nil		
Oily sludge	29 KG	Nil		
Fluoride containing waste	1992.8 MT	-		
Spent Resin	Nil	Nil		
Sludge/Residue containing Arsenic	Nil	-		
Inorganic Acids	Nil	-		
Discarded barrels / containers	Nil	Nil		
Sludge from wet scrubber	Nil	Nil		
Chromium sludge from water cooling tower	Nil	-		
Chemical Sludge from waste water treatment plant	-	2045.2 T/A		

<u>PART –E</u> <u>Solid Waste Generation</u>

		Quantity (in MT)		
Solid w	astes	During the previous financial year 2019 - 2020	During the current financial year 2020 - 2021	
From process	Phospho-Gypsum	13,14,150	14,52,600	
	DAP – A	1270.16	1471.05	
From Pollution Control	DAP – B	1314.42	1463.65	
facilities	DAP – C	1329.61	1389.25	
Tacinues	DAP – D	1379.81	539.59	
	PAP	1443.37	1566.58	

Note: Based on Air Pollution Control Equipment designed flow and actual running hours. All the dust collected in APCE is automatically recycled into the process.

 $\underline{PART-F}$ Please specify the characteristics in terms of concentration and quantum of Hazardous as well as solid wastes and indicated disposal practice adopted for both these categories of waste.

Sl. No.	Hazardous wastes	Nature	Source	Generation Quantity/ Annum	Frequency of generation	Mode of Disposal
1.	Sulphur Muck (MT)	Solid	SAP	1746	Daily	Used as filler in DAP plant
2.	Spent Catalyst (MT)	Solid	SAP	54.45	Annual	Safely stored under shed in lime silo & disposed to CPCB authorized vendor.
3.	Used Oil (T)	Liquid	Plant/ Workshop	4.64	Occasional	Sold to authorize recyclers.
4.	Waste containing oil (MT)	Solid	CPP/Workshop/ PAP	Nil	Occasional	Sold to authorize recyclers.
5.	Oily sludge (KG)	Solid	Fuel oil handling areas	Nil	Occasional	Reused as filler in DAP plant.
6.	Fluoride containing waste (MT)	Solid	ЕТР	Nil	Daily	Used as filler in DAP /PAP plant.
7.	Spent Resin (KL)	Liquid	DM water plant	Nil	Occasional	Disposed of in Engineering Landfill
8.	Sludge/Residue containing Arsenic (MT)	Solid	PAP	Nil	Occasional	Reused in PAP process.
9.	Inorganic Acids (M³)	Liquid	PAP	Nil	Annual	Disposed of in Engineering Landfill.
10.	Discarded barrels / containers (Nos.)	Solid	Stores/ SAP	Nil	Annual	Disposal to authorized dealers.
11.	Sludge from wet scrubber (MT)	Solid	PAP	Nil	Annual	Reused in PAP process.
12.	Chromium sludge from water CT (MT)	Solid	SAP/ CPP	Nil	Annual	Reused in DAP process.
13.	Chemical Sludge from waste water treatment plant (MT)	Solid	ЕТР	2045.2	Daily	Used as filler in DAP /PAP plant.

PART-G

<u>Impact of the pollution control measures on conservation of natural resources and consequently on the cost of production:</u>

PPL has adopted all modern process technologies to control the pollutants at source itself. All the plants are having the most sophisticated Pollution Control devices for air and water as mentioned below;

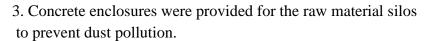
Sl No.	Process/ Plant	Control Measures
01	SAP	DCDA Process, Imported V2O5 Catalyst, Candle Filter, Alkali scrubbers, Mist eliminator/demister pad, Stack (120 mtr), continuous SO2 analyzer in stack.
02	PAP	Wet Grinding of Rock, 3 stages Fumes scrubbers, Hydroflusosilicic acid recycling, FRU, Stack (50mtr), and continuous HF and PM analyzers.
03	DAP	Cyclone, Venturi Scrubbers, Mist Eliminator, Stacks (50mtr), continuous HF analyzer.
04	Effluent/Sewage treatment	ETP & STP.

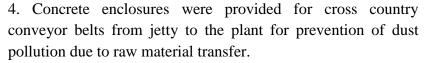
PART -H

<u>Additional measures / investment proposal for environmental protection including</u> abatement of pollution, prevention of pollution:

a) Additional measures:

- 1. Truck mounted water tankers were engaged for water sprinkling to control dust pollution due to vehicular movement.
- 2. Sweeping machine is used to take care of fugitive dust emission.







Truck Mounted Water Sprinkler



Sweeping Machine



Concrete Enclosures For Silo



Daga 10 of 15

5. Bag filters were installed at raw material transfer points from jetty to the plant for prevention of air pollution.



Bag Filter Installed at Jetty

6. Online Continuous Emission Monitoring systems were installed at major process stacks for continuous monitoring of critical parameters and the online data thus generated is being transmitting to SPCB/CPCB server continuously.



Online CEMS Analyser

7. HDPE layered gypsum pond was constructed to take care of Phospho-Gypsum generated as by product of PAP process.



HDPE Lined Gypsum Pond

8. An organic waste converter of capacity 200 Kg/Day was installed and commissioned for conversion of bio degradable waste to organic compost.



Organic Waste Converter

9. Four numbers of Continuous Ambient Air Quality Monitoring stations were installed and commissioned inside the plant for monitoring of ambient air quality parameters such as PM₁₀, PM_{2.5}, SO₂, NO_x, CO and NH₃. Online real time data thus generated is being transmitting to SPCB and CPCB round the clock.



CAAQMS Stations Installed in Plant

b) Investment Incurred:

An amount of Rs. 58288.62/- lakhs have been invested towards protection of environment under Air/Water Act during FY 2020-21.

PART - I

Any other particulars for improving the quality of the environment:

- i. We continually strive to integrate sustainability into our operations through effective resources management, fostering a safe, inclusive and productive work place, materials stewardship, responsible energy use, water use optimization, positive waste management and conservation of bio-diversity.
- ii. We have taken certain measures to reduce or mitigate fugitive emissions from our operations. One such measure is the installation of efficient Sulphuric acid mist eliminators in our Sulphur acid plant. We have also provided fume scrubbers in our phosphoric acid plant to reduce fluoride emissions. Additionally, we conduct regular operation and maintenance activities for our ducts and vents to detect possible leakages in order to control fugitive Sox emissions.
- **iii.** In order to prevent venting of ammonia or any process gas in emergency situations, we have installed a flaring system in our stacks. This system burns off all excess process gases completely, minimizing all hazards arising due to venting. One of the most significant steps we have taken to monitor air quality real time to install ambient air quality monitoring stations in the periphery of our plant. The real time data from the stations is being transmitted to OSPCB and CPCB server.
- **iv.** We have established our own Environmental Management Department with well-equipped environment laboratory for regular monitoring of various environmental parameters and to ensure compliance of all statutory obligations from time to time. Through this department and key personnel in other departments, we regularly monitor various environmental performance parameters. The department provides regular feedback to the management for continual improvement in environmental performance.
- v. Gypsum is one of the most significant wastes produced at our operations. Daily, our operations produce over 7000 MT of gypsum. Over the years, we have stored our gypsum waste at site and invested our efforts into researching possible opportunities for value creation through use of gypsum. About 500 meters of road is made by utilizing neutralized phospho gypsum for trial use with the collaboration of CRRI. Zypmite is a Phospho-gypsum fertilizer made from gypsum generated by our plant and basic slag waste generated by the nearby steel industries.
- vi. Apart from optimizing materials used by our operations, managing waste generated from our facilities is another focus area of our material stewardship activities. We take consistent measures to ensure that the waste going out of our premises or stored at our facilities has minimal, or no impact on the environment. In this regard, we try to maximize the reuse of waste inside our operational boundaries. We utilize sulphur muck generated from our

Sulphuric Acid plant in the Phosphatic fertilizer manufacturing process as filler. All drain sludge and ETP sludge is utilized in our Phosphatic Fertilizer Plant as filler.

vii. NABL Accredited Environment Laboratory:

The Plant had already developed a well-equipped, NABL accredited Environmental laboratory for monitoring of various environmental parameters with latest sophisticated Instruments.



Environment Laboratory

Annexure-I

TREATED EFFLUENT QUALITY

(From April' 2020 to March' 2021)

A. EFFLUENT TREATMENT PLANT (ETP)

Sl No	Parameters	Prescribed limit by OSPCB (mg/l)	Minimum (mg/l)	Maximum (mg/l)	Yearly Average (mg/l)
1	рН	6.5 ~ 8.5	7.5	7.52	7.5
2	Phosphate as P	5	0.5	3.07	1.4
3	Fluoride as F	2	0.27	1.19	0.6
4	Suspended Solids	100	9.9	9.9	9.9
5	Total Dissolved Solids	2100	126	1652	634.7
6	Biochemical Oxygen Demand(BOD) 3 days at 27°C	30	1.13	1.13	1.1
7	Chemical Oxygen Demand (COD)	250	4.1	6.4	4.9
8	Oil & Grease	10	ND*	ND*	ND*

B. SEWAGE TREATMENT PLANT (STP)

Sl No	Parameters	Prescribed limit by OSPCB (mg/l)	Minimum (mg/l)	Maximum (mg/l)	Yearly Average (mg/l)
1	рН	6.5 ~ 9.0	6.8	7.6	7.3
2	Suspended Solids	20	5.6	14.1	9.3
3	Biochemical Oxygen Demand(BOD) 3 days at 27°C	10	4.0	10.0	6.5
4	Chemical Oxygen Demand (COD)	50	20.0	48.0	34.7
5	Ammoniacal Nitrogen	5	0.4	3.2	1.4
6	Total Nitrogen	10	1.2	6.1	2.7
7	Fecal Coliform	< 100 MPN	4.5	49.0	26.2

*ND: Not Detectable

All results are based on yearly average values.

Annexure -II

AIR QUALITY STATUS

(From April' 2020 to March' 2021)

(A) STACK EMISSION DATA

Sl No	Stack location	PM	SO ₂ Acid Mist		Total Fluoride	
Prescribed Limit		100 mg /Nm ³	1.5/1.0 Kg/T of H ₂ S ₀₄ 50 mg /Nm ³		25 mg /Nm ³	
1	DAP – A	63.95		1.79		
2	DAP – B	61.98		1.49		
3	DAP – C	59.89		1.66		
4	DAP – D	26.58	NA	0.70		
5	Zypmite- 1	44.75		NA		
6	Zypmite -2	47.14				
7	Zypmite-3	42.83				
8	SAP – A		0.71	31.12		
9	SAP – B	NA	0.71	32.92	NA	
10	SAP – C		0.65	30.65		
11	PAP	44.10	NA	3.35		

NA: Not Applicable

(B) AMBIENT AIR QUALITY DATA

Sl No	Location	PM 10	PM 2.5	SO ₂	NOx	NH ₃
Prescribed limit		100 (ug/m³)	60 (ug/m ³)	80 (ug/m³)	80 (ug/m³)	400 (ug/m³)
1	Near Fire & Safety Building	49.21	28.80	11.34	21.45	11.75
2	PPL Guest House	42.10	25.18	13.44	18.97	12.93
3	Near MOP silo	45.97	26.78	12.77	24.90	19.11
4	Near Rock Silo	50.53	29.82	10.57	23.23	16.96